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# CKCO ENGINEERING WORKS

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## BRASS COVER-55

### Introduction :

Brass Cover-55 is a white powder. It is metal recovery flux for brass & gunmetal.

### Application :

- It is mainly used in foundries melting copper alloys such as brass & gunmetal.
- It is used in bulk quantity in large copper alloy melting units depending upon the application.

### Advantages :

- It serves as protective cover and reduces metal loss to a great extent.
- It prevents hydrogen pick-up.
- Changes of defective castings are reduced.

### How to use :

- Add the requisite quantity of Brass Cover-55 ( 1% of the charge by weight ) alongwith the charge and balance 1% after melt is ready.
- When the metal is ready, add balance amount of Brass Cover-55 and raise the temperature slightly.
- Mix the Flux properly with the melt, it will generate dross. Skim it off and pour the metal.

### Precautions :

Use Hand gloves while using and handling fluxes.

### Packing :

50 Kg HDPE Bag.



Brass Cover 55